

Date: Tuesday, 31/03/2009 1:05:06 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING
 Job Number : 46757
 Estimate Number : 13799
 P.O. Number :
 This Issue : 31/03/2009 S.O. No. :
 Prsht Rev. : NC Part Number : D38731
 First Issue : / / Type : MACHINED PARTS Drawing Number : D3873 REV A
 Previous Run : 46568 Project Number : N/A
 Material :
 Due Date : 07/04/2009 Qty: 40 Um: Each
 Written By :
 Checked & Approved By : JUD 09 03 31
 Comment : Est Rev:A New Issue 09-03-04 JLM Verified By:DD

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M303R0750

303 Round Bar 0.750



Comment: Qty.: 0.0683 f(s)/Unit Total : 2.7300 f(s)

303 Round Bar 0.750

BATCH: M11323SD 09/04/26(2.12 ft)

2.0

HARDINGE

HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA806 & DWG D3873 ,

FOLIO REV: ADWG REV: A

2-DEBURR AS REQUIRED

SD 09/04/26(47)

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SD 09/04/26(47)

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

mlk 09/04/27(47)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST139B09/04/28(47)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 31/03/2009 1:05:06 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 46757

Part Number: D38731

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/04/27
MF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-04-27

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	46757
Description: Bushing		Part Number:	A 3873-1
Inspection Dwg: 5873 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

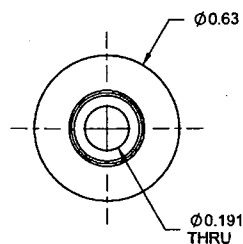
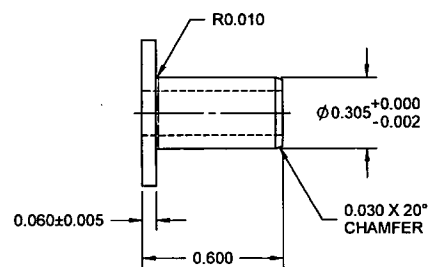
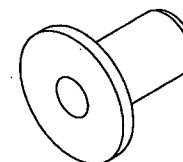
☒ **First Article** ☐ **Prototype**

[illegible]

Measured by: SA	Audited by: ml	Prototype Approval:
Date: 09/04/26	Date: 09/04/27	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

8 7 6 5 4 3 2 1



D3873-1 BUSHING

RELEASED
 09-03-07
 per ECN 09-538

NO. 46051
 WORK ORDER
 WITHOUT NOTICE
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 ENGINEERING
 RETURN TO
 SHOP COPY

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR
 REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01 lbs

A		NEW ISSUE		MB		09.01.07			
REV.				DESCRIPTION		BY		DATE	
DESIGN		1		DART AEROSPACE USA, INC. PORT HADLOCK, WA					
DRAWN		1							
CHECKED		1		DRAWING NO. REV. A					
MFG. APPR.		1		D3873 SHEET 1 OF 1					
APPROVED		1		TITLE SCALE					
DE APPR.		1		BUSHING NTS					
DATE		09.01.07		COPYRIGHT © 2005 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.					

8 7 6 5 4 3 2 1